



PercoTop[®] HS Sanding Filler

CS364, CS365, CS366

Features

- PercoTop[®] Sanding Filler CS364-365-366 is a low solvent filler based on acrylic resins
- In addition to an easy application, this product impresses with its perfect sanding properties, excellent vertical stability and extraordinary filling power

Products

CS364	PercoTop [®] HS Sanding Filler white
CS365	PercoTop [®] HS Sanding Filler black
CS366	PercoTop [®] HS Sanding Filler grey

Activators

CS718	PercoTop [®] Activator HS Slow
CS719	PercoTop [®] Activator HS Standard
CS720	PercoTop [®] Activator HS Fast

Thinners

CS610	PercoTop [®] Thinner Fast
CS620	PercoTop [®] Thinner Standard
CS630	PercoTop [®] Thinner Slow

Substrates

- Cleaned and sanded UP-GF (free from mould release agent)
- Primed metallic substrates
- Sanded old paintwork after advice from our technical engineers

Product preparation

VOC value ready for use (EU Directive 1999/13/EC)

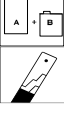

- <540 g/l 4:1 by volume with CS718-720 and 5 vol% CS620.

For professional use only!




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Product preparation

	Mixing ratio CS364/CS365/CS366 CS718/CS719/CS720	Volume		Weight	
		4	1	6	1
	Pot life at 20°C 1.5 – 2 hours with activator CS719				

Application

	Application viscosity DIN 4 mm at 20°C (s)	Thinner (%)	Spray nozzle (mm)	Pressure (bar)	Number of coats
 Gravity feed	As mixed	0	1.6-1.8	1.5-3.0	2
 Suction feed (High pressure spraying)					
 HVLP (Low pressure spraying)	As mixed	0	1.5-1.9	0,7	2
Recommended dry film thickness	80 – 200 µm				

Drying

Air drying at 20°C	80-150 µm dry film thickness: Sandable after 3 – 4 hours 150-300 µm dry film thickness: Sandable after drying over night
Forced drying at 60°C Objecttemp.	80-150 µm dry film thickness: Sandable after 25 - 30 minutes 150-250 µm dry film thickness: Sandable after 35 – 40 minutes

Product data


	Solids Weight (%) +/- 2	Density (kg/l) +/- 0.01	Theoretical coverage (at 150 µm) (m ² /kg)	Theoretical material Consumption (at 150 µm) (g/m ²)
Packaged (grey)	68	1,48	-	-
Mixed (grey)	65	1.42	2,1	465




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Remarks

	<ul style="list-style-type: none"> • Stir before use.
Storage conditions	<ul style="list-style-type: none"> • Refer to the label on the original can.

Safety:	
	<p>This product is classified according to regulation (EC) 1272/2008 (CLP) Please consult the Safety Data Sheet. It is strongly recommended to use appropriate personal protection equipment during application</p>
<p>Check the precautionary notices displayed on the container.</p>	

Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.

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