



PercoTop®

CS304

2K High Performance Wash Primer

Features

PercoTop® CS304 Cr6 free 2K high Performance Wash Primer is an acid containing 2K adhesion promoter based on polyvinyl butyral resin.

It provides excellent adhesion and corrosion protection on metallic substrates, especially on aluminium and stainless steel.

Product

CS304 PercoTop® 2K Wash Primer

Activator

CS709 PercoTop® Activator Wash Primer

Colours

- Light green

Substrates

- Sanded and sandblasted steel and stainless steel.
- Sanded aluminium
- Galvanised steel

For professional use only!



PercoTop[®]

CS304

2K High Performance Wash Primer

Surface preparation

Substrates must be free from all contaminants.

Because of the variety of metal alloys and manufacturing processes, it is recommended to carry out a preliminary adhesion test. See data sheet "Metal Substrates - Treatment before Coating".

VOC value ready for use (EU Directive 1999/13/EC)

- 702 g/L 2 : 1 by volume with CS709

Product preparation








	Mixing Ratio	CS304	Weight	Volume
		CS709	7	2
	Pot life at 20°C	8 hours		
		Recommended dry film thickness	15 - 20 µm	

PercoTop®

CS304

2K High Performance Wash Primer

Application

	Application viscosity DIN 4 mm at 20°C (s)	Thinner (%)	Spray nozzle (mm)	Pressure (bar)	Number of coats
 Gravity feed  Suction feed (High pressure spraying)	21±3	As mixed	1.2-1.4	2.5-3.0	1 - 2
 HVLP (Low pressure spraying)	21±3	As mixed	1.2-1.4	2.0-2.5	1 - 2
 Airless Airmix	21±3	As mixed	0.23	2.0-3.0 air 80-100 material	1 - 2
 Pressure pot  Membrane pump (High pressure spraying)	21±3	As mixed	1.0-1.1	2.5-3.5 air 1.0-2.0 material	1 - 2
 Electrostatic	According to the advice of the Technical Representative.				



PercoTop®

CS304

2K High Performance Wash Primer

Drying

Air drying at 20°C	15 - 20 µm dry film thickness
Dry to recoat	15-30 min

Recoatability

Recoatable	With PercoTop® Fillers
Remarks	Recoating with epoxy products is not possible. Recoating with PE putties is not possible.

Product data

	Solids	Density	Theoretical coverage (at 18 µm)	Theoretical material consumption (at 18 µm)
	Weight (%) +/- 1.5	(kg/l) +/- 0.02	(m ² /kg)	(g/m ²)
Packaged	31.1	1.03	-	-
Mixed 2 : 1 with CS709	23.5	0.98	7.5	133



PercoTop[®]

CS304

2K High Performance Wash Primer

Remarks

	<ul style="list-style-type: none"> Stir well before use.
Storage conditions	<ul style="list-style-type: none"> Refer to the label on the original can.

Safety

Consult the Safety Data Sheet prior to use.
 Observe the precautionary notices displayed on the container.

Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.
 This Technical Data Sheet supersedes all previous issues.

Copyright © 2019, Axalta Coating Systems, LLC and all affiliates. All rights reserved. The Axalta logo, Axalta™, Axalta Coating Systems™ and all products denoted with ™ or © are trademarks or registered trademarks of Axalta Coating Systems, LLC and its affiliates. Axalta trademarks may not be used in connection with any product or service that is not an Axalta product or service.